

## **TECHNICAL BULLETIN**

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# Calculating R-Value AEROFLEX® EPDM Closed-Cell Elastomeric Foam Insulation

#### WHY THERMAL INSULATION?

Mechanical insulation effectively reduces heat exchange between a pipe, duct, or equipment and its environment. An insulation's thermal efficiency is measured by thermal conductivity (K-value). The lower the K-value, the more thermally efficient insulation is. For example, a K-value of 0.245 is preferable to .280.

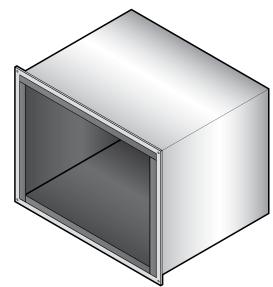
#### WHAT IS R-VALUE?

Thermal resistance to heat flow. The higher the number, the better. For example, an R-value of 8.2 is more thermally efficient than 7.1.

HOW TO CALCULATE R-VALUE? SHEETS / ROLLS (FLAT)

> R = Thickness / K-value R = 2.0" / 0.245

Thickness (2.0) K-value (0.245) = R 8.2



### TUBES (RADIAL) - TUBES ARE CALCULATED DIFFERENTLY THAN SHEETS / ROLLS

<u>Tip</u>: R-value increases as insulation thickness <u>increases</u> and pipe size <u>decreases</u>. <u>Example</u>: 1-1/2" thick insulation will generate a higher R-value on a 7/8" pipe than 2-1/8" pipe.

Ru = radius of uninsulated pipe

Ri = radius of insulated pipe

K = K-value

In = natural logarithm

R = Ri \* In \* (Ri / Ru) / K

Note: Thermal conductivity (K-values) and R-values are listed on AEROFLEX® technical data sheets.

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